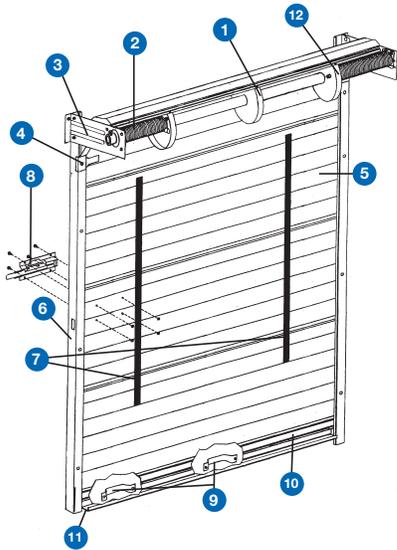


# ROLL UP DOORS



Door curtains are manufactured of *galvanized steel* and are roll formed to a configuration that provides for *high wind strength* and *minimum flex*. All doors are prepainted with a high durability finish and come with a **40-Year Paint Warranty**. Doors are available in a variety of colors.



### 1. Axle Drums

Robotically welded to axle to ensure smooth operation. Exposed axle ends and springs are painted to protect against rustings.

### 2. Doors Springs

Designed, manufactured and calibrated to operate without adjustment and with maximized cycle life.

### 3. Door Mounting Brackets

Made of 12 gauge galvanized coated steel and come standard with a tension adjuster that includes permanently lubricated radial bearings.

### 4. Door Stops

Made of 12 gauge galvanized steel to ensure a positive stop.

### 5. Door Curtain

Fabricated on automatic, state-of-the-art equipment to ensure curtain is square and securely crimped together.

### 6. Door Tracks

Heavy-duty 18 gauge galvanized steel.

### 7. Poly-felt Strips

100% polyester felt strips are applied to the backside of door curtains to protect the painted surface from damage and aid in a smooth operation.

### 8. Latch Assembly

Made of corrosive-resistant stainless steel that accommodates 2 shackled locks and will work industry alarm switches. Locks furnished by customer. Cylinder latches are optional.

### 9. Door Handles

Fabricated from 12 gauge galvanized steel. 1 handle provided on doors up to 6 ft. wide and 2 handles on doors over 6 ft. in width.

### 10. Door Bottom

Made of anodized aluminum for resistance to weather and corrosion. Reinforced by an acrylic-coated galvanized steel door stop channel.

### 11. Rubber Seal

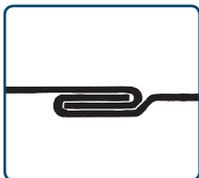
Bulb-type seal retains its shape and sealing ability indefinitely down to -10 degrees fahrenheit.

### 12. Felt Material on Drums



### Tension Adjuster

Standard equipment on all roll up doors, includes permanently lubricated radial bearings.



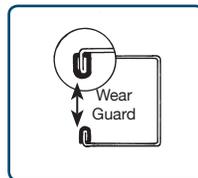
### Curtain Panels

Hydraulically pressed together to form a crimped offset interlock that prevents panel separation during repeated use.



### Door Stop Channel

Ensures a safe stop everytime, as it engages the head stop when door curtain is raised.



### Polyethylene Edge Wear Guards

Locked to both track edges which ensure protection against door wear and misalignment.



### Durable Springs with 10-Year Warranty



### View of Installed Door Bracket



### Poly-felt Strips for Sound Deadening & Paint Protection

#### door colors



#### trim & panel colors



#### structural colors



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